



Description

A clear, anti-static, heat activatable Cover Tape, for use with carrier tapes made of Polycarbonate. **M100-PC2TM** is designed to adhere at various temperatures and dwell times within industry standards. For stronger adhesion, use a combination of higher temperature, longer dwell time and/or increased pressure.

Dimensions

M100-PC2TM Cover Tape is wound on a 3" plastic core in all standard widths. Splice free rolls are available in 300 meter lengths. Custom widths and lengths are available upon request.

Storage

Store at controlled room temperature 19° C to 40° C (66° F to 104° F). Relative Humidity $50 \pm 30\%$. Best if used within 24 months. Avoid excessive heat.

610 E. 36 Street Paterson, NJ 07513 Phone: 973.523.0704 Fax: 973.523.2085 Email: info@covertape.com

For additional information please visit us at: COVERTAPE.COM

Microseal Industries Inc.



Recommended Sealing Conditions

Temperature Range	. 165° - 210° C
Dwell time	.0.1 - 1.0 seconds
Shoe width	0.015 - 0.020 inches
Pressure	30 psi

Properties	Value	Test Method	
Surface Resistivity	<10¹² ≥ 10⁵ Ohms/square, (both sides)	ASTM D-257	
Tribo - Electric charge generation, adhesive tape pull test Static Decay 5kv	Less Than 50 volts Less than .1 seconds	EIA -541 Mil B-81705	
Clarity Luminous Transmittance Haze Clarity	93 % 27 % 72 %	ASTM D1003	
Strength Tensile Strength MD Elongation at Break MD	11,000 psi 120 -140%	ASTM D882A ASTM D882A	
Peel	50 gms ± 20	EIA 481B	

Part Number	Width	Part Number	Width
M100PC2054	5.4mm +/-0.10	M100PC2255	25.5mm +/-0.10
M100PC2092	9.2mm +/-0.10	M100PC2375	37.5mm +/-0.10
M100PC2133	13.3mm +/-0.10	M100PC2495	49.5mm +/-0.10
M100PC2210	21.0mm +/-0.10	M100PC2655	65.5mm +/-0.15
M100PC2213	21.3mm +/-0.10	M100PC2815	81.5mm +/-0.20

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